



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBD29905-1
Job Sheet 204191



DAS
21
9-00

Part No: RBD29905-1

Job Qty: 10 pcs

Part Name: Side Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/19

Job Tracking No:

Due Date: 1/20/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBD29905 Rev G IPP Rev A 17.11.15 New issue DP Verify DD/IPP Rev B DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Waterjet - Omax - 1	10 pcs	1/20/20	1/20/20	0.17	0.83	Waterjet - Flow	2019/12/30
							Waterjet - Omax	
120	QC 2	10 pcs	1/20/20	1/20/20	0.00	0.00	QC 2 - 1	2019/12/30
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	

130 QC 8	10 pcs	1/20/20	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	DAS 1 JAN 7 2020 10 9-89
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
132 Small Fab - 2 - B4B	10 pcs	1/20/20	0.00 0.50	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	GP 20-01-06
133 QC 5	10 pcs	1/20/20	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	

140 QC 5	10 pcs	1/20/20	0.00 0.00	QC 5 - 81	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Outsource - 4 - Anodize	10 pcs	1/20/20		ATG001-VC	10 <i>2020-01-09</i>
160 Packaging 2-1 - Receive - B4B	10 pcs	1/20/20	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	<i>NE JAN 14 2020</i>
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
170 QC 6	10 pcs	1/20/20	0.00 0.00	QC 6 - 9	
				QC 6 - 68	

NOT REQUIRED

2020-01-09

NE JAN 14 2020

180 Packaging 3-1 - Stock - B4B 10 pcs	1/20/20	0.00 0.00	QC 6 - 61	JAN 1 4 2020 DAS 9-89
			QC 6 - 40	
			QC 6 - 81	
			Packaging 3 - 1 - B4B	DAS 28 9-89
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	DAS 28 9-89
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	
			Packaging 3 - 7 - B4B	DAS 28 9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	DAS 28 9-89
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	DAS 28 9-89
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	DAS 28 9-89
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	DAS 28 9-89
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	DAS 28 9-89
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	DAS 28 9-89
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	DAS 28 9-89
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	DAS 28 9-89
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	DAS 28 9-89
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	

190 QC 21 - SA 10 pcs	1/20/20	0.00 0.00	QC 21 - SA - 21	JAN 1 4 2020 DAS 28 9-89
			QC 21 - SA - 70	
			QC 21 - SA - 53	

Part Op 110 - OMAX (Waterjet 2) 1-Cut as per Dwg Dwg Rev: G Prog Rev: G 2-Deburr if not already done

Descriptions: folder)

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

132 - Engrave part number and/or batch number And/or T/N number as required Using Marktronic engraver as per DWG.

133 - (QC5- Inspect part completeness to step on W/O)

140 - (QC5- Inspect part completeness to step on W/O) Engrave part number and/or batch number And/or T/N number as required Using Marktronic engraver as per DWG.

150 - Issue P/O to ATG : PO 45523 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

160 - (Receive & Inspect for Damage & Mat'l Certs)

170 - (QC6- All purchased or subcontracted products)

180 - (Identify as per dwg & Stock Location: _____)

190 - (QC21- Final Inspection - Work Order Release)

Job BOM

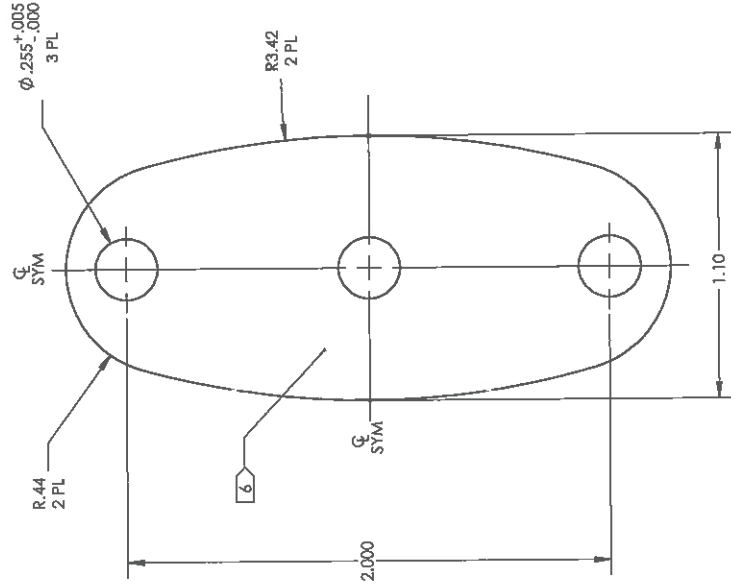
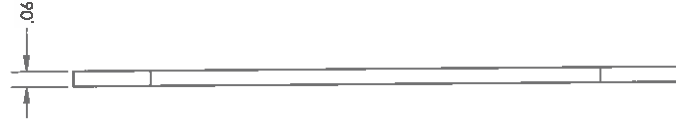
Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.1900 sf (.019 ea)	110-Waterjet - Omax - 1	5-227116

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Omax - 1	M6061T6S.063	0	348	0
Part Specifications				
Specifications could not be found.				

Plex 12/4/19 12:10 PM Dart.lajeunesse.marie

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
F	TEMPLATE UPDATED, SYMBOLS CL SYM ADDED	17-791	18.1.19	VM	ML

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 20491 145
19-12-04



RBD29905-1 SIDE PLATE

PART NO. RBD29905-1		REV. G
TITLE SIDE PLATE		
DART Aerospace Hemel Hempstead, Bucks, UK		
100% ILM		
RBD29905		
DESIGNED BY: VM 11/9/2018		
DRAWN BY: ML 02/05/2018		
CHECKED BY: ML 02/05/2018		
MFG REVIEW BY: RQ 02/05/2018		
APPROVED BY: ML 02/05/2018		
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THIS DOCUMENT IS UNCLASSIFIED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION		

- NOTES:
- 1) MATERIAL: 6061-T6
 - 2) HEAT TREAT: N/A
 - 3) FINISH: RED ANODIZE
 - 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
 - 5) BREAK ALL SHARP EDGES .015 X 45° OR .016R
 - 6) IDENTIFICATION: ENGRAVE T/N "RBD29905"



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045523



Supplier: ATG001-VC
A.T.G. Industries Inc
760 INDUSTRIELLE STREET
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045523

PO Date: 1/9/20

Due Date: 1/20/20

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

2020-01-13

Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	204558	D4703-045	D4703 Rev C	Lock Pin Assembly : Various STC's Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -As Per Dwg D4703 -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/20/20	12 pcs	0 pcs	12 pcs	\$8.09/pcs	\$97.08
Line Item Note ***RUSH*** NEED BY JAN 13/14												
2	204178	RBW0905G01652-3G	RBW0905G01652-3G Rev A	Tongue Shear Bolt (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/16/20	10 pcs	0 pcs	10 pcs	\$7.99/pcs	\$79.90
Line Item Note NEED BY JAN 16												



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PURCHASE ORDER
POHB045523



Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204191	RBD29905-1	RBD29905 Rev G	Side Plate -Issue P/O to ATG -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed X12		1/16/20	12 pcs	0 pcs	12 pcs	\$7.99/pcs	\$95.88
JAN 14 2020												
Line Item Note: NEED BY JAN 16												
4	204698	SWA10A-700	SWA10A-700 Rev 4	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed X20		1/20/20	20 pcs	0 pcs	20 pcs	\$8.09/pcs	\$161.80
JAN 14 2020												
Grand Total:												\$434.66

Order Notes

- Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 1/13/20 4:17 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544 Fax: (613) 446-4556

Pack List

Number: 919376Date: 13-Jan-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577 Fax: 613 632-1053 Ph: 613 632-9577 Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
12 ea	Part: D4703-045 Lock Pin Assembly Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Job: 26735 PO: POHB045523		Rev: C Line: 1
10 ea	Part: RBW0905G01652-3G Tongue Shear Bolt Anodize per MIL-A-8625F, Type II, Class1, Clear, Water Sealant .0004-.0010" (.4 - 1 mils) Job: 26736 PO: POHB045523		Rev: A Line: 2
12 ea	Part: RBD29905-1 Side Plate Anodize per MIL-A-8625F, Type II, Class2, Red .0004-.0010" (.4 - 1 mils), Water Sealant Job: 26737 PO: POHB045523		Rev: G Line: 3
20 ea	Part: SWA10A-700 Wire Clamp Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils). Job: 26738 PO: POHB045523		Rev: 4 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: JAN 13 2020 Made in Canada.			

RECEIVED

JAN 13 2020

DART AEROSPACE LTD.

DA
41
8-88



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919376

Date: 13-Jan-20

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Certified Signature: _____ Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
Made in Canada.			